

# 3370RM

## Polypropylene (PP)

### Description:

3370RM is a Random Copolymer Polypropylene resin for extrusion coating with high speed processing. It is suitable for BOPP film extrusion coating with good extrude ability, good adhesive, high clarity, low neck in/odor. It also meets the F.D.A. requirement in the code of federal regulations in 21 CFR 177.1520 for food contact.

| Physical Properties:                                       | Method     | Unit               | Value |
|--|------------|--------------------|-------|
| Melt Flow Index (2.16 kg/230°C)                            | ASTM D1238 | g/10min.           | 24    |
| Tensile Strength at Yield                                  | ASTM D638  | N/mm <sup>2</sup>  | 24    |
| Elongation at Yield  | ASTM D638  | %                  | 35.5  |
| Charpy Notched Impact Strength (at 23°C)                   | DIN 53453  | mJ/mm <sup>2</sup> | 3.5   |
| Flexural Modulus (1% SECANT)                               | ASTM D790  | MPa                | 750   |
| Rockwell Hardness  | ASTM D785  | R-Scale            | 86    |
| Heat Distortion Temperature (Load 0.45 N/MM <sup>2</sup> ) | ASTM D 648 | °C                 | 76    |

### Processing Technique

**Processing Temperature : 250 – 280 °C**

\*\*\*However, the actual processing conditions depend on mold design, power of machine, equipment and other environments.\*\*\*

**Remark:** The values presented on the above are typical laboratory average, not to be construed as specifications and may vary within moderate ranges. The applicability or the accuracy of this information or the suitability of our products cannot be guaranteed because the conditions of use on the part or our uses are beyond our control.